



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G00332-3G-PO

Job Sheet 185298



Part No: RBW6405G00332-3G-PO **Job Qty:** 1 ea

Part Name: Tail Rotor Pitch Control Adjustment Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 10/17/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6405G00332-3G Rev.5 IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	10/17/18	10/17/18	0.00	0.00	Purchasing		DEC 18 2018
110	Packaging	1 pcs	10/17/18	10/17/18	0.00	0.00	Packaging2		DEC 18 2018
120	QC	1 pcs	10/17/18	10/17/18	0.00	0.00	QC6		38
121	Small Fab	1 pcs	10/17/18	10/17/18	0.00	0.20	Small Fab-5		9-89
122	QC	1 pcs	10/17/18	10/17/18	0.00	0.00	QC5		18-1220
130	Packaging	1 pcs	10/17/18	10/17/18	0.00	0.00	Packaging3		DEC 18 2018
140	QC21-FG	1 Ea	10/17/18	10/17/18	0.00	0.00	QC21		21 DEC 21 2018

Part Op 100 - Issue P/O: 041367 MANUFACTURE RBW6405G00332-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG sheet 5.
3-Install placard using drive screws.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6405G00332-3GP	Tail Rotor Pitch Control Adjustment Tool	1 pcs (1 ea)	100-Purchasing	5139031
90081A077	Drive Screw #2 1/4" Long	4 Ea (4 ea)	121-Small Fab	3048890
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	501040

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6405G00332-3GP	1	0	0
121-Small Fab	90081A077	4	88	0
	RB41011	1	731	0



Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S139034



Part: RBW6405G00332-3G

Job No: 185298

Serial No/Batch: S139034

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 12/19/18

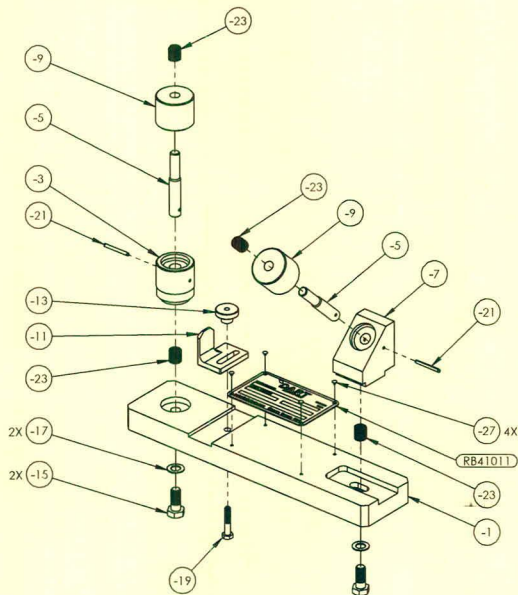
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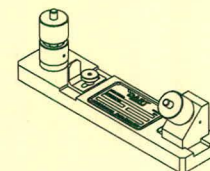
Plex 10/24/18 2:29 PM dart.Lussier.Patrick

REC-1000
DEC 1 1954

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ASSTY QTY	ASSTY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
			-1	1	BASE	0061		2
			-3	1	ROUND SEAT	0061		3
			-5	2	STUD	4140/4142		4
			-7	1	SLIDE SEAT	0061		5
			-8	2	KNOB	0061		6
			-11	1	PORTER	0061		7
		B/O	-13	1	THUMB NUT	S.S.	#10-32 UNF. (BESSTENA 8X16-N5)	
		B/O	-15	2	HEX HEAD CAP SCREW	STEEL	5/16-24 UNF. (SPENCER AIRCRAFT #AN6-3A)	
		B/O	-17	2	FLAT WASHER	STEEL	05/16 (SPENCER AIRCRAFT #AN6-616)	
		B/O	-19	1	HEX HEAD CAP SCREW	STEEL	#10-32 UNF. (SPENCER AIRCRAFT #AN6-7A)	
		B/O	-21	2	ROLL PIN	S.S.	05/32 X 1/2 (MCMASTER-CARR #9237A149)	
		B/O	-23	4	HEX CONE	S.S.	5/16-24 UNF. X 1/2 (MCMASTER-CARR #91732A232)	
		B/O	-27	4	#2 DRIVE SCREW	COATED STEEL	#2 X 1/4 (MCMASTER-CARR #9081A077)	
		B/O	-1	1	DART PLACARD	ALUMINUM	R84101	1

[illegible]

NOTES:
ORIGINAL REF. No.
RBW640GG00332 ASSY. = 3G6405G00332
RBW6405G00332-1 = 3G6405G01252
RBW6405G00332-3 = 3G6405G06431
RBW6405G00332-7 = 3G6405G06531
RBW6405G00332-9 = 3G6405G06631
RBW6405G00332-11 = 3G6405G01652
DO NOT USE, FOR REFERENCE ONLY

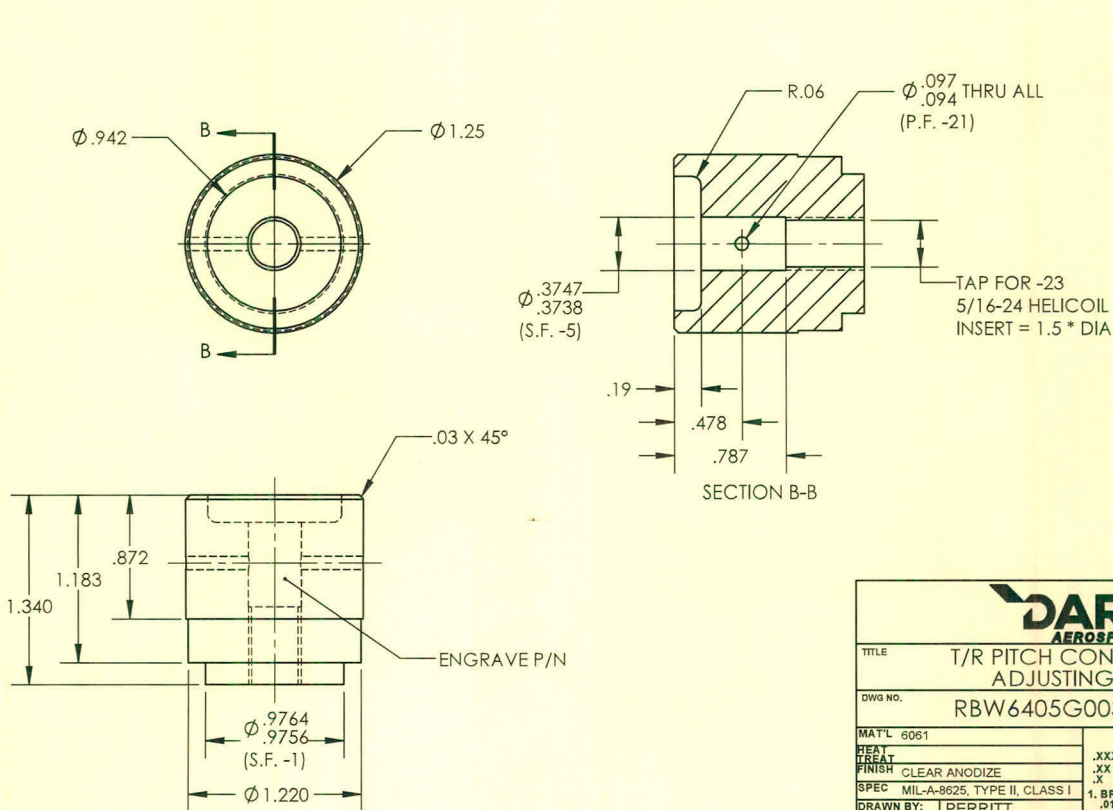
			
TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL			
DWG NO. RBW6405G00332-3G		REV 5	
MAT'L. PART FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS AND FINISHES XXX ± .005 FRACTIONS ± .10 ANGLES ± 1° SURFACES ± 12° .015 ± .001 PARTS APPLY .015 ± .001 .005 EDGES .015 ± .001 .005 RADIUS .015 ± .001 .005 CHAMFERS .015 ± .001 .005 AFTER PLATING .015 ± .001 .005 AFTER PLATING .015 ± .001 .005 AFTER PLATING	
DRAWN BY: PERRITT CHECKED: CLOUGH DESIGNED: ANDERSON QA APPRO: LINDSA APPROVED: MACKOWIAK		USED ON TOOL AUGUSTA	
SCALE 1:3	DATE 1/13/2008	SHEET 1 OF 7	

[illegible]

		REV 5
T/R PITCH CONTROL LINK ADJUSTING TOOL		
DWG NO. RBW6405G00332-3G-1		
PART CODE		UNLESS OTHERWISE SPECIFIED
MATERIAL		DIMENSIONS ARE IN INCHES
FINISH		XXX ± .001 FRACTIONS & IN
FRACTIONAL ANGLE		XX ± .1 ANGLES ± .1°
FRACTIONAL SURFACE CLASS B		XX ± .1 SURFACES ± .125
DRAWN BY: PERRITT		1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH		2. BREAK ALL SHARP EDGES
QA APPROV: ANDERSON		3. BREAK ALL SHARP EDGES
DATE: LINDSA		4. BREAK ALL SHARP EDGES
APPROVED: AUGUSTA		5. BREAK ALL SHARP EDGES
SCALE: 1:2		DATE: 1/13/2008
		SHEET 2 OF 7

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-3 CH'D FINISH SPEC. ADDED ENGRAVE NOTE.	5/4/2011	RJC
2		-3 CH'D O.D. FROM 1.230 TO 1.25.	9/24/2012	JAG
4	15-0298	-3 CH'D ENGRAVE NOTE WAS ENGRAVE P/N. CH'D DIM WAS $\phi .094$ IS $\phi .097 - .094$.	9/14/2015	RJC
5	16-0233	-3 CH'D DIMS WAS $\phi .374$ S.F. -5 IS $\phi .3738 - .3747$ (S.F. -5), WAS $\phi .094 - .097$ IS $\phi .094 - .097$ THRU ALL (P.F. -21), WAS $\phi .528$ FOR -23 HELICOIL IS TAP FOR -23 5/16-24 HELICOIL INSERT = 1.5 * DIA, WAS $\phi .977$ S.F. -1 IS $\phi .9756 - .9764$ (S.F. -1).	11/28/2016	DPD



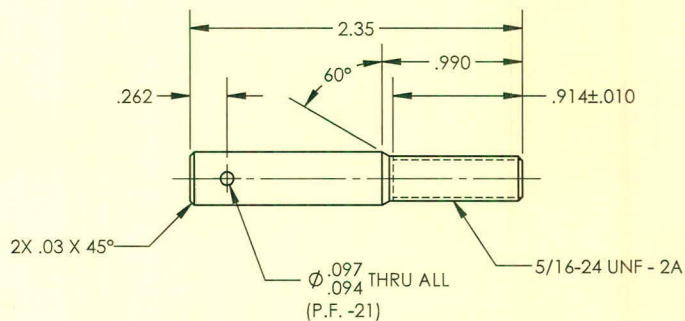
(-3)
ROUND SEAT

DART AEROSPACE	
TITLE: T/R PITCH CONTROL LINK ADJUSTING TOOL	
DWG NO.: RBW6405G00332-3G-3	REV 5
MAT'L 6061 FINISH CLEAR ANODIZE SPEC MIL-A-8625, TYPE II, CLASS I DRAWN BY: PERRITT CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL AGUSTA	
SCALE 1:1	DATE 1/13/2008
SHEET 3 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 CHD FINISH SPEC. ADDED MISSING HOLE DIM.	5/4/2011	RJC	
3		-5 CHD DIM WAS $\phi .372$ BASIC IS $\phi .374$ AND LIMITS.	2/5/2013	BIM	GE
4	15-0298	-5 CHD DIM WAS $\phi .094$ IS $\phi .097 - .094$, CHD MATERIAL CALLOUT WAS 4140 G&P IS 4140 G&P / 4142 G&P	9/14/2015	RJC	JAG
5	16-0233	-5 CHD DIMS WAS $\phi .374 - .0012 - .0019$ IS $\phi .3721 - .3728$ (S.F. -3 & -7), WAS $\phi .094 - .097$ THRU ALL (P.F. -21), WAS .914 IS .914 $\pm .010$, CHD MAT'L WAS 4140 G&P / 4142 G&P IS 4140/4142. ADDED HEAT TREAT RC 28-34. CHD FINISH WAS CAD PLATE YELLOW QQ-P-416, TYPE II, CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2.	11/28/2016	DPD	SM

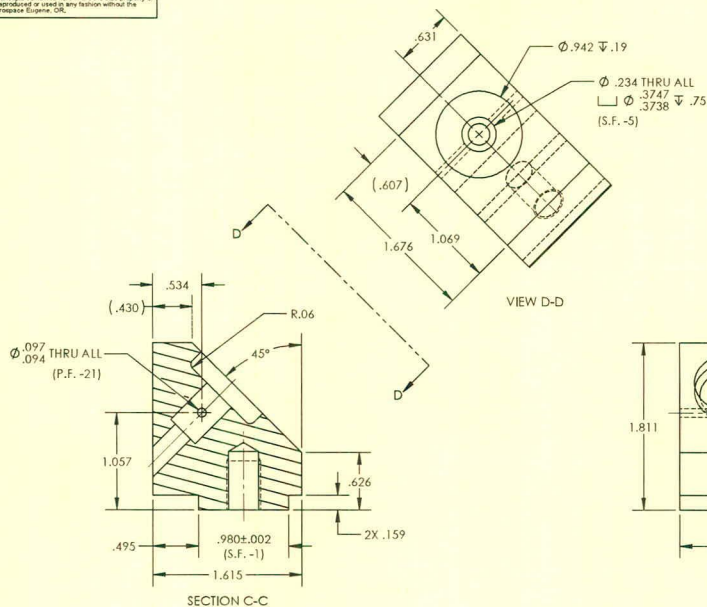
$\phi .3728$
 $\phi .3721$
(S.F. -3 & -7)



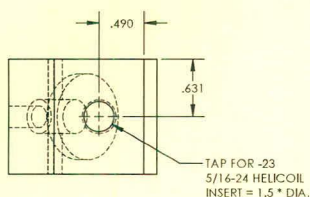
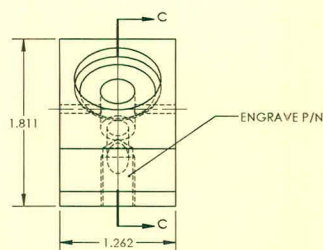
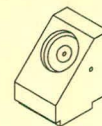
(5)
STUD

DART AEROSPACE	
TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL	
DWG NO. RBW6405G00332-3G-5	REV 5
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT RC 28-34	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± 5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AGUSTA
SCALE 1:1	DATE 1/13/2008 SHEET 4 OF 7

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		JF ADDED MISSING DIM FOR HOLE & CHD DIMS FOR HOLE LOCATION; DELETED 754 DIM ADDED ENGRAVE NOTE, CHD ENH SPEC	5/14/2011	RJC	
2		JF ADDED MISSING R.63 DIM; ADDED 1.584 AND 370 DIMS	9/12/2012	JAG	
3		JF ADDED LIMIT TO 0.374 DIM; ADDED LOCATION DIM FOR 0.298 HOLE (1.587)	2/1/2013	RM	GE
4	15-0296	JF CHD ENGRAVE NOTE WAS ENGRAVE T/N B ENGRAVE P/N, CHD DIM WAS 0.094 E 0.097 - 0.094	9/14/2015	RJC	JAG
5	16-0233	JF CHD DIMS WAS 0.234 THRU ALL L 0.374 ±.0007-0.0005 ±.015 F -5 E 0.234 THRU ALL L 0.374 ±.0147 ±.015 F -5 L WAS 0.094-0.097 THRU E 0.094-0.097 THRU ALL (P.F. -21) WAS 0.328 ±.001 FOR -21 HELICOIL E TAP FOR .23 5/16-24 HELICOIL INSERT = 1.5 * DIA. WAS 980 ±.002 (S.F. -1) WAS .430 E (.430)	11/28/2016	DPD	SM

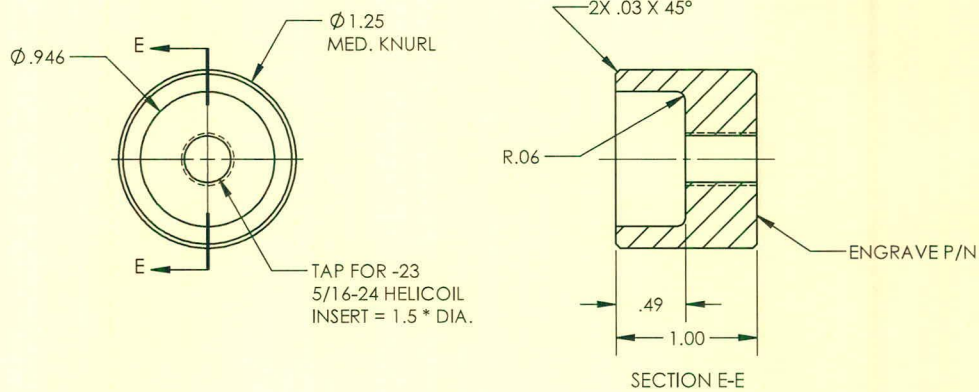


7
SLIDE SEAT

DART AEROSPACE	
TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL	
DWG NO. RBW6405G00332-3G-7	REV 5
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS 1/16 DECIMALS .005 ANGLES 1/2° SURFACES ±125/√ BREAK ALL SHARP EDGES 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY 3. AFTER PLATING 4. AFTER PREP. DIM AND TOL PER ALUM. Y15.18-2001 USED ON MODEL APPROVED: MACKOVIAK AGUSTA SCALE 1:1 DATE 1/13/2008 SHEET 5 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-9 ADDED ENGRAVE NOTE, CH'D FINISH SPEC.	5/4/2011	RJC	
4	15-0298	-9 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N.	9/14/2015	RJC	JAG
5	16-0233	-9 CH'D DIM WAS Ø.328 THRU ALL FOR -23 HELICOIL IS TAP FOR -23 5/16-24 HELICOIL INSERT = 1.5 * DIA.	11/28/2016	DPD	SM

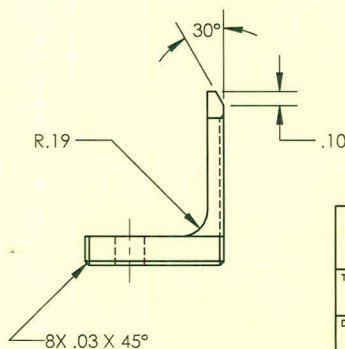
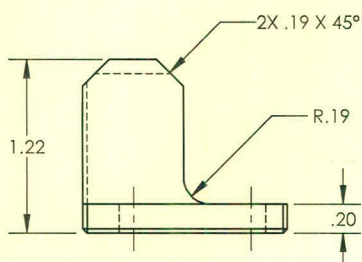
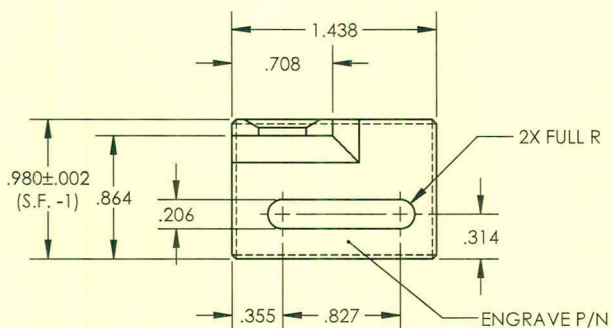


(-9)
KNOB

DART AEROSPACE	
TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL	
DWG NO. RBW6405G00332-3G-9	REV 5
MAT'L 6061 FINISH CLEAR ANODIZE SPEC MIL-A-8625, TYPE II, CLASS I DRAWN BY: PERRITT CHECKED: CLOUGH OPFS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/16 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
AGUSTA	
SCALE 1:1	DATE 1/13/2008 SHEET 6 OF 7

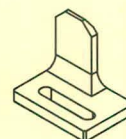
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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-11 ADDED ENGRAVE NOTE, CH'D FINISH SPEC.	5/4/2011	RJC
4	15-0296	-11 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N.	9/14/2015	RJC JAG
5	16-0233	-11 CH'D DIM WAS .981 S.F. -1 IS .980 ±.002 (S.F. -1). DELETED DIM R.103. ADDED DIMS .206, 2X FULL R.	11/28/2016	DPD SM



(-11)

POINTER



DART AEROSPACE	
TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL	
DWG NO. RBW6405G00332-3G-11	REV 5
MAT'L 6061 HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625, TYPE II, CLASS I DRAWN BY: PERRITT CHECKED: CLOUGH OPFS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK SCALE 1:1	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ±.005 FRACTIONS ± 1/16 .XX ±.01 ANGLES ±.5° .X ±.1 SURFACES = 125/ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL AGUSTA	
DATE 1/13/2008	SHEET 7 OF 7



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041367**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041367

PO Date: 10/16/18

Due Date: 12/17/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revised

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185295	RBW6005G01631-3GP			Dial Indicator Swash Plate Scissors Support REV A	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$1,150.00/pcs	\$2,300.00
Line Item Note: SIOP													
2	185392	RBW1205G00231-3Gp			Main Rotor Damper Oil Filling Adapter REV 2B	Firmed	-	12/17/18	3 pcs	0 pcs	3 pcs	\$1,000.00/pcs	\$3,000.00
Line Item Note: SIOP													
3	185298	RBW6405G00332-3GP			Tail Rotor Pitch Control Adjustment Tool REV 5	Firmed	-	12/17/18	1 pcs	0 pcs	1 pcs	\$1,500.00/pcs	\$1,500.00
Line Item Note: SIOP													
4	185299	RBW6005G01531-3GP			Dial Indicator Main Rotor Damper Support REV 2	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$900.00/pcs	\$1,800.00
Line Item Note: SIOP													
5	185300	RBW6405G00531-3GP			Tail Rotor Damper Length Adjustment Tool REV 1	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$700.00/pcs	\$1,400.00
Line Item Note: SIOP													
6	185301	RBW6405G02131-3GP			Tail Rotor Blade Damper Attachment Bushing Removal REV D	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$500.00/pcs	\$1,000.00
Line Item Note: SIOP													
7	185302	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$450.00/pcs	\$900.00
Line Item Note: SIOP													



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041367**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	185303	RBW3205G00151-3GP			Main Landing Gear R&R Wrench REV 2	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$400.00/pcs	\$800.00
Line Item Note: SIOP 2X DEC 18 2018 ORDER 7393 22 Jan 2019													
9	185349	RBW6205G26631-3GP			Wrench, MR Scissor Retaining Nut Removal/Install REV 2	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$280.00/pcs	\$560.00
Line Item Note: SIOP 2X DEC 18 2018													
10	185352	RBW6205G26551-3GP			Main Rotor Scissor Locknut REV B	Firmed	-	12/17/18	2 Ea	0 Ea	2 Ea	\$175.00/Ea	\$350.00
Line Item Note: SIOP 2X DEC 17 2018													
11	185353	RBW109-3101-58-2P			Hammer, Aluminum, Blade Corrosion and Voids Detection REV 3	Firmed	-	12/17/18	2 pcs	0 pcs	2 pcs	\$150.00/pcs	\$300.00
Line Item Note: SIOP 2X DEC 18 2018													
12	185354	RBW109-3101-58-1P			Hammer, Steel, Blade Corrosion and Voids Detection REV 3	Firmed	-	12/17/18	1 pcs	0 pcs	1 pcs	\$150.00/pcs	\$150.00
Line Item Note: SIOP 1X DEC 18 2018													
13	185406	RBW6205G03451-3GP			Bolt Guide Removal & Install REV 2B	Firmed	-	12/17/18	3 Ea	0 Ea	3 Ea	\$625.00/Ea	\$1,875.00
Line Item Note: SUB ASSEMBLY OF RBW6205G00331-3G ORDER 7393 22 Jan 2018													
14	185407	RBW6205G08451-3GP			Puller Bolt Removal REV 2B	Firmed	-	12/17/18	3 Ea	0 Ea	3 Ea	\$625.00/Ea	\$1,875.00
Line Item Note: SUB ASSEMBLY OF RBW6205G00331-3G 3X DEC 17 2018 ORDER 7393 22 Jan 2018													
15	185423	RBW6205G08031-3GP			Main Rotor Flanged Bushing Removal Tool REV 2	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$1,125.00/Ea	\$1,125.00
Line Item Note: SUB ASSY FOR RBW6205G06231-3G 1X DEC 17 2018 ORDER 7393 22 Jan 2018													
16	185424	RBW6205G08131-3GP			Main Rotor Flanged Bushing Install Tool REV 2	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$1,125.00/Ea	\$1,125.00
Line Item Note: SUB ASSY FOR RBW6205G06231-3G 1X DEC 17 2018 ORDER 7393 22 Jan 2018													
17	185429	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$875.00/Ea	\$875.00
Line Item Note: SUB ASSY FOR RBW6405G08632-3G 1X DEC 18 2018 ORDER 7393 08 Jan 2019													



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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041367**

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
18		RBW6405G08732-3GP			Tail Rotor Bushing Removal Tool RBW6405G08732-3G Rev. E	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$875.00/Ea	\$875.00
Line Item Note SUB ASSY FOR RBW6405G08632-3G													
19	185430	RBW6205G10451-3GP			Threaded Rod	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$208.33/Ea	\$208.33
Line Item Note SUB ASSY FOR RBW6205G08931-3G													
20	185431	RBW6205G10551-3GP			Hammer	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$208.33/Ea	\$208.33
Line Item Note SUB ASSY FOR RBW6205G08931-3G													
21	185432	RBW6205G10351-3GP			Guide REV 1	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$208.33/Ea	\$208.33
Line Item Note SUB ASSY FOR RBW6205G08931-3G													
22	185433	RBW6205G10251-3GP			Threaded Rod	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$208.33/Ea	\$208.33
Line Item Note SUB ASSY FOR RBW6205G08931-3G													
23	185434	RBW6205G10151-3GP			Pusher REV 1	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$208.33/Ea	\$208.33
Line Item Note SUB ASSY FOR RBW6205G08931-3G													
24	185435	RBW6205G10651-3GP			Stop	Firmed	-	12/17/18	1 Ea	0 Ea	1 Ea	\$208.33/Ea	\$208.33
Line Item Note SUB ASSY FOR RBW6205G08931-3G													
25	185461	RBW6305G26631-3G-1P			Pin REV 2	Firmed	-	12/17/18	8 Ea	0 Ea	8 Ea	\$56.25/Ea	\$450.00
Line Item Note SUB ASSY FOR RBW6305G26631-3G													
26	185462	RBW6305G26631-3G-3P			Handle REV 2	Firmed	-	12/17/18	8 Ea	0 Ea	8 Ea	\$56.25/Ea	\$450.00
Line Item Note SUB ASSY FOR RBW6305G26631-3G													
												Grand Total:	\$23,959.98

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Packing List

Bill To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24414
Shipment Date: 19-Dec-2018
Ship Via: Pick up at METEC
Order Number: 3096
Order Date: 10/17/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041367 ✓
Terms: Net 60 Days

Quantity						Description	Revision	Job Number
Item	Open	Shipped	B/O	Canceled	Unit			
3	1	1 ✓	0	0	EA	DART-RBW6405G00332-3GP Tail Rotor Pitch Control Link Adjusting Tool - suggested price	5	3096-03

DAS 38 9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev#	P.O. Number
1	RBW6405G00332-3GP	Tail Rotor Pitch Control Link Adjusting Tool	5	PO041367
No deviations for this part				
Material supplied by METEC				

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Christian Walz

Vankleek Hill, December 19, 2018

